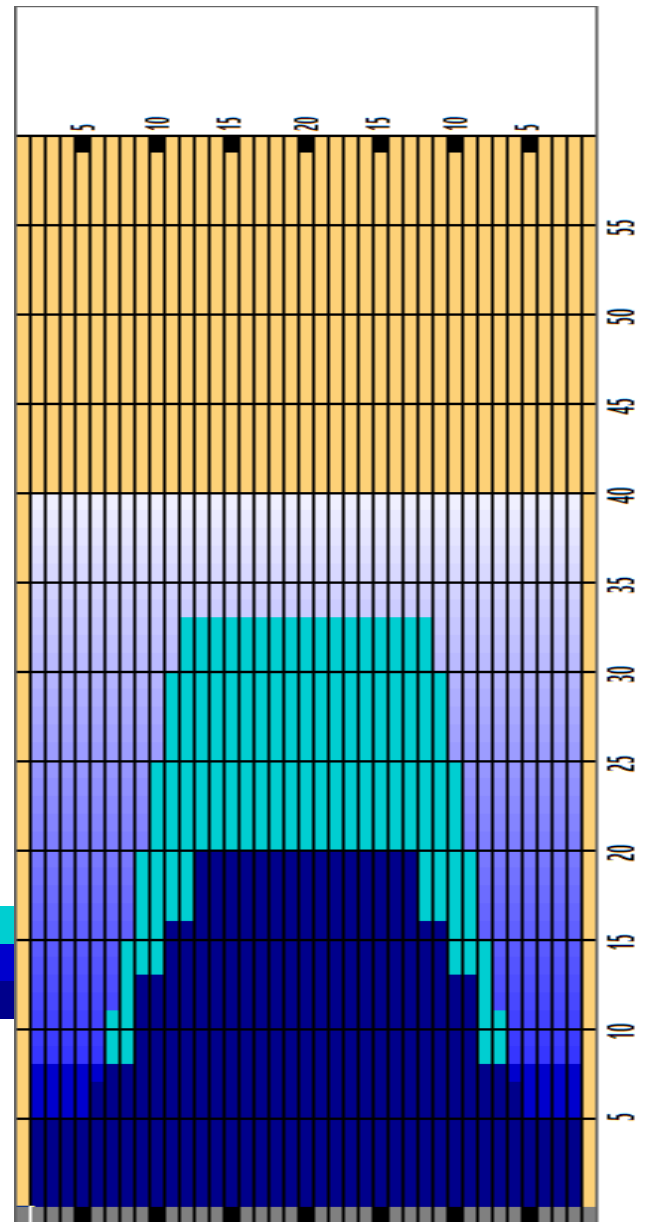


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	21.2 mL	Reverse Oil Total	5.85 mL	Volume Oil Total	27.05 mL
Tank Configuration	N/A	Tank A Conditioner	Curve	Tank B Conditioner	Curve

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	6L	6R	1	14	3	A	29	5.9	7.8	1.9	1450
3	7L	7R	2	14	3	A	54	7.8	11.7	3.9	2700
4	8L	8R	2	14	3	A	50	11.7	15.6	3.9	2500
5	9L	9R	2	18	3	A	46	15.6	20.7	5.1	2300
6	10L	10R	2	18	3	A	42	20.7	25.8	5.1	2100
7	11L	11R	2	18	3	A	38	25.8	30.9	5.1	1900
8	12L	12R	1	18	3	A	17	30.9	33.4	2.5	850
9	2L	2R	0	22	3	A	0	33.4	40.0	6.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	20.0	-20.0	0
2	13L	13R	1	26	3	B	15	20.0	16.4	-3.6	750
3	11L	11R	1	22	3	B	19	16.4	13.3	-3.1	950
4	9L	9R	2	18	3	B	46	13.3	8.2	-5.1	2300
5	2L	2R	1	18	3	B	37	8.2	5.7	-2.5	1850
6	2L	2R	0	14	3	B	0	5.7	0.0	-5.7	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.62	1.33	1	1	1.33	3.62

