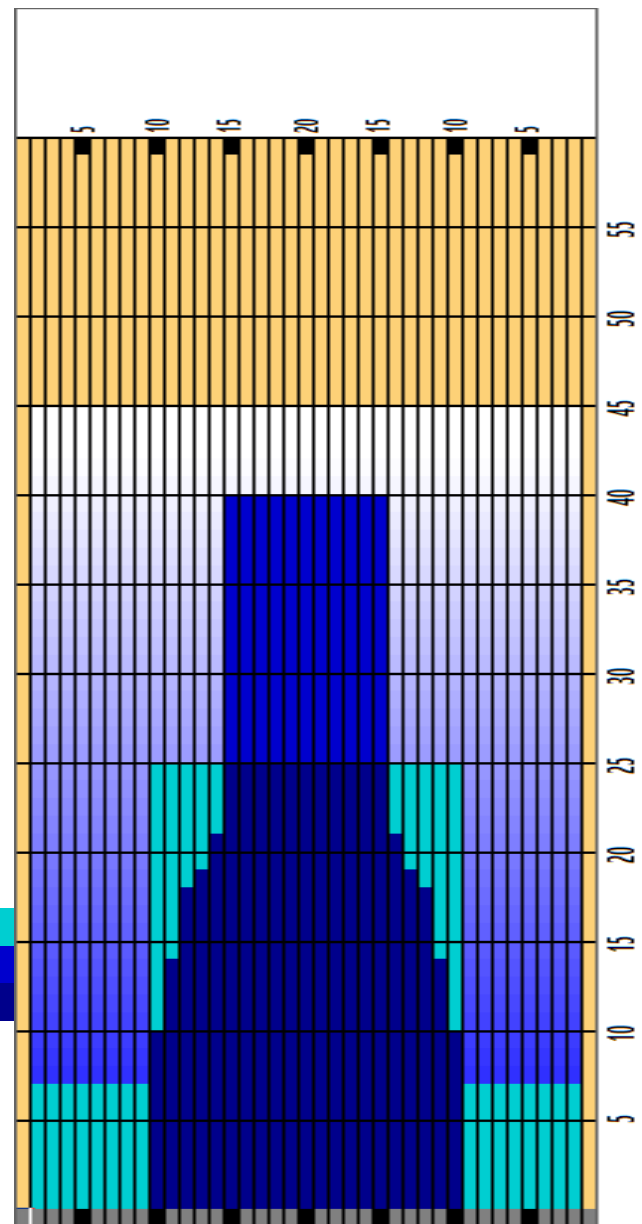


|                      |          |                    |         |                    |          |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 45       | Reverse Brush Drop | 40      | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 14.75 mL | Reverse Oil Total  | 10.4 mL | Volume Oil Total   | 25.15 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | Curve   | Tank B Conditioner | Curve    |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 4     | 18    | 3      | A    | 148     | 0.0   | 7.6  | 7.6  | 7400  |
| 2 | 10L   | 10R  | 7     | 18    | 3      | A    | 147     | 7.6   | 25.4 | 17.8 | 7350  |
| 3 | 2L    | 2R   | 0     | 22    | 3      | A    | 0       | 25.4  | 45.0 | 19.6 | 0     |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | 3      | B    | 0       | 45.0  | 40.0 | -5.0  | 0     |
| 2 | 15L   | 15R  | 6     | 22    | 3      | B    | 66      | 40.0  | 21.3 | -18.7 | 3300  |
| 3 | 14L   | 14R  | 1     | 14    | 3      | B    | 13      | 21.3  | 19.4 | -1.9  | 650   |
| 4 | 13L   | 13R  | 1     | 14    | 3      | B    | 15      | 19.4  | 17.5 | -1.9  | 750   |
| 5 | 12L   | 12R  | 2     | 14    | 3      | B    | 34      | 17.5  | 13.6 | -3.9  | 1700  |
| 6 | 11L   | 11R  | 2     | 14    | 3      | B    | 38      | 13.6  | 9.7  | -3.9  | 1900  |
| 7 | 10L   | 10R  | 2     | 10    | 3      | B    | 42      | 9.7   | 6.9  | -2.8  | 2100  |
| 8 | 2L    | 2R   | 0     | 10    | 3      | B    | 0       | 6.9   | 0.0  | -6.9  | 0     |



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 6.25                 | 2.36                | 1.12                | 1.12                 | 2.36                | 6.25                 |

